

# Material price list for signs and cuts

(valid from 01.07.2019)

## We offer following materials:

- Aluminium (AlMg-3) 0,5 – 15,0 mm
- Stainless steel (1.4301)
- Brass (MS 58 hart)
- Acrylic glass-GS 1,0 – 10,0 mm
- PVC – 2 + 3 schichtig
- Melamine-engraving plates
- Resopal- engraving plates

## Aluminium panels (AlMg3, quarter-hard), surface raw

panel size: 2.000 x 1.000 mm

Material thickness	€/ m <sup>2</sup>	Material thickness	€/ m <sup>2</sup>
0,5 mm	8,48	4,0 mm	49,82
0,8 mm	10,60	5,0 mm	67,84
1,0 mm	13,25	6,0 mm	81,62
1,5 mm	19,08	8,0 mm	122,96
2,0 mm	25,44	10,0 mm	148,40
2,5 mm	31,80	12,0 mm	180,20
3,0 mm	39,22	15,0 mm	on request

## Surcharges for anodised surfaces (silk matt)

	€/ m <sup>2</sup>
Natural anodised (C-0)	12,72
Gold / nickel silver anodised	19,02
black (C-35) / brown (C-34) / bronze (C- 31 + C32 + C33) anodised	23,32
Natural C-0 anodised uncompressed (UVD)	16,96
Surcharge for organic laserable material	4,00
Surcharge for cutting, per cut	1,00
Surcharge for protective film transparent	2,50
Surcharge for protective film white / thick (80my)	4,00

## •Aluminium panels Color, surfaces satin anodised on both sides:

red, green, blue, panel size: 2000 x 1000 mm or split on request

Prices for panels in addition to blanks for glossy and silk matt surfaces are available on request.

## • V2A - sheets 1.4301, 1-sided with textured grinding grain 240 and protective film

board sizes: 2000 x 1000 mm / 1000 x 1000 mm / 1000 x 500 mm

Material thickness	€/ m <sup>2</sup>	Material thickness	€/ m <sup>2</sup>
0,5 mm polished	24,00	1,5 mm grain 240	65,00
1,0 mm grain 240	46,00	above 2,0 mm	on request

• **Brass (MS-58 hard) panels:**

Panel size: 2000 x 600 mm or split on request, thickness: 1, 2 3 and 4 mm.

We will be happy to provide you with prices for panels in addition to blanks on request.

• **Aluminium (Dibond) composite panels**

Panel sizes: 2050 x 1000 x 3 mm / 2550 x 1250 x 3 mm or as desired Colour:  
white/black/white

We will be happy to provide you with prices for panels in addition to blanks on request.

• **Cast acrylic glass, crystal clear, with protective film on both sides**

panel sizes: 2,000 x 1000 mm / 2,050 x 920 mm

Material thickness	€ / m <sup>2</sup>	Material thickness	€ / m <sup>2</sup>
m	43,00	5,0 mm	54,00
2,0 mm	28,00	6,0 mm	61,00
3,0 mm	34,00	8,0 mm	76,00
4,0 mm	40,00	10,0 mm	95,00

• **Melamine laminate engraving plates**

Panel size: 1220 x 805 mm, blanks with bevel on request

Colours / colour combinations	Material thickness	€ /panel
	1,5 mm	39,00
	2,0 mm	44,00
	3,0 mm	50,00
white/black/white	black / white / black	
blue / white / blue	red / white / red	
grey / black / grey	yellow / black / yellow	
green / white / green	white / red / white	

• **PVC - engraving material, 3-layer**

panel size: 1,320 x 800 mm

Materialstärke	€ / Tafel	Materialstärke	€ / Tafel
1,0 mm	30,00	2,0 mm	50,00
1,5 mm	40,00		
Zuschlag für Schutzfolie	transparent		2,50 €/m <sup>2</sup>

**Packaging**

-8 € per package for shipping with parcel service.

-25 € per pallet including packaging for shipping.

**All prices quoted are exclusive of VAT and packaging, ex works Unnau. Terms of payment:**

within 10 days: 2% discount, 30 days strictly net.

Delivery time: ex stock, subject to prior sale.

Minimum order value: Euro 80.00 net

Our previous price list dated 03.02.2017 hereby loses its validity.